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10/595,084	02/03/2006	Kazuhiro Yanagisawa	Q92943	2328
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)
	10/595,084	YANAGISAWA ET AL.
Office Action Summary	Examiner	Art Unit
	Angela C. Scott	1796
The MAILING DATE of this communication a Period for Reply	ppears on the cover sheet with the	e correspondence address
A SHORTENED STATUTORY PERIOD FOR REP WHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period. - Failure to reply within the set or extended period for reply will, by state Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNICATION 1.136(a). In no event, however, may a reply be ad will apply and will expire SIX (6) MONTHS froute, cause the application to become ABANDO	ON. timely filed om the mailing date of this communication. NED (35 U.S.C. § 133).
Status		
Responsive to communication(s) filed on 29 This action is FINAL . 2b)☑ Th Since this application is in condition for allow closed in accordance with the practice under	nis action is non-final. vance except for formal matters, p	
Disposition of Claims		
4) ☐ Claim(s) 1-15 is/are pending in the application 4a) Of the above claim(s) is/are withdred is/are allowed. 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-15 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and are subject to restriction and are subjected to by the Examination of the drawing(s) filed on is/are: a) ☐ and are subjected to by the Examination of the drawing(s) filed on is/are: a) ☐ and are subjected to by the Examination of the drawing(s) filed on is/are: a) ☐ and are subjected to by the Examination of the drawing(s) filed on is/are: a) ☐ and are subjected to by the Examination of the drawing(s) filed on is/are: a) ☐ and are subjected to by the Examination of the drawing(s) filed on is/are.	rawn from consideration. /or election requirement. ner.	e Examiner.
Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the I	ne drawing(s) be held in abeyance. Section is required if the drawing(s) is	See 37 CFR 1.85(a). Objected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the priority docume application from the International Bure * See the attached detailed Office action for a list	nts have been received. nts have been received in Applicationity documents have been rece eau (PCT Rule 17.2(a)).	ation No ived in this National Stage
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summa Paper No(s)/Mail 5) Notice of Informa 6) Other:	

DETAILED ACTION

Applicant's response of July 29, 2008 has been fully considered. Claims 1-4 and 8 have been amended and new claims 12-15 have been added. Claims 1-15 are pending.

Claim Rejections - 35 USC § 103

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claims 1-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yanagisawa et al. (US 2003/0088006) in view of Abdou-Sabet et al. (US 4,594,390).

Regarding claim 1, Yanagisawa et al. teaches a method for producing a rubber master batch comprising the step of mixing a rubber latex (rubber solution) with a slurry of a filler dispersed into water (¶19).

Yanagisawa et al. does not teach that the mixing of the rubber solution and the slurry solution takes place in either a static mixer or a high shear mixer comprising a rotor and a stator portion and having a shear speed of not less than 2000/s. However, Abdou-Sabet et al. does teach using a high shear mixer (Col. 2, line 60) with a shear rate of at least 2000/s (Col. 1, lines 35-40) to mix a rubber composition. Yanagisawa et al. and Abdou-Sabet et al. are analogous art because they are from the same field of endeavor, namely that of mixing rubber compositions. At the time of the invention, a person of ordinary skill in the art would have found it obvious to use a high shear mixer with a shear rate of at least 2000/s, as taught by Abdou-Sabet et al., to mix the rubber composition, as taught by Yanagisawa et al., and would have been motivated to do so because the rubber composition produced this way exhibit superior tensile properties and are more extrudable (Col. 1, lines 40-55).

Regarding claim 2, Yanagisawa et al. additionally teaches that the filler is selected from the group consisting of carbon black, silica, and an inorganic filler represented by the following formula:

wherein M_1 is at least one member selected from the group consisting of metals of aluminum, magnesium, titanium, calcium or zirconium, oxides of the preceding metals, hydroxides of the preceding metals, hydrates of the preceding oxides and hydroxides, and carbonates of the preceding metals; n is an integer of 1 to 5, x is an integer of 0 to 10, y is an integer of 2 to 5, and z is an integer of 0 to 10 (¶¶13-14).

Regarding claims 3 and 4, Yanagisawa et al. additionally teaches that the rubber solution is a natural rubber latex ($\P 19$).

Regarding claim 5, Yanagisawa et al. additionally teaches that the amide linkages in the natural rubber latex are cleaved with a protease (¶19 and 21).

Regarding claim 6, Yanagisawa et al. additionally teaches when the natural rubber latex (rubber solution) is mixed with the slurry solution, the mixture is coagulated (¶42) and has a water content of preferably 10% or more (¶45) and then the mixture is dried by applying a mechanical shearing force (¶44).

Regarding claim 7, Yanagisawa et al. additionally teaches that the drying under shear force can be carried out by using a known kneader, preferably by a continuous kneader in view of industrial productivity. More preferably, a corotating or counterrotaing twin-screw kneading extruder is used (a screw-type continuous milling machine) (¶44).

Regarding claim 8, Yanagisawa et al. additionally teaches a natural rubber master batch obtained by the above methods (¶46).

Regarding claim 9, Yanagisawa et al. additionally teaches a natural rubber composition prepared by using the natural rubber master batch (¶47).

Regarding claims 10 and 11, Yanagisawa et al. additionally teaches that the rubber composition is applicable to tire applications as well as belts (¶115).

Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Yanagisawa et al. (US 2003/0088006) in view of Abdou-Sabet et al. (US 4,594,390) as applied to claim 1 above, and further in view of Lopez-Serrano Ramos et al. (US 2002/0111413)..

Yanagisawa et al. teaches the basic method of claim 1. Yanagisawa et al. does not teach that the rubber solution and the slurry solution are substantially simultaneously charged.

However, Lopez-Serrano Ramos et al. teaches a process for making a rubber composition where

a slurry solution and a rubber solution are both charged into a mechanical disperser for mixing (¶57). Since it does not specify which one is charged first, one of ordinary skill would interpret this teaching to mean that they are charged simultaneously. Yanagisawa et al. and Lopez-Serrano Ramos et al. are analogous art because they are from the same field of endeavor, namely that of process of making filled rubber compositions. At the time of the invention, a person of ordinary skill in the art would have found it obvious to simultaneously charge the rubber solution and the slurry solution, as taught by Lopez-Serrano Ramos et al., in order to produce the rubber composition, as taught by Yanagisawa et al., and would have been motivated to do so because simultaneously charging the solutions into the mixing chamber will give a more evenly mixed and dispersed rubber composition.

Claims 2-11 and 13-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yanagisawa et al. (US 2003/0088006) in view of Lopez-Serrano Ramos et al. (US 2002/0111413).

Regarding claim 13, Yanagisawa et al. teaches a method for producing a rubber master batch comprising the step of mixing a rubber latex (rubber solution) with a slurry of a filler dispersed into water (¶19).

Yanagisawa et al. does not teach that the mixing of the rubber solution and the slurry solution takes place in a static mixer. However, Lopez-Serrano Ramos et al. teaches a rubber solution and a slurry solution being mixed with a static mixer (¶57). Yanagisawa et al. and Lopez-Serrano Ramos et al. are analogous art because they are from the same field of endeavor, namely that of process of making filled rubber compositions. At the time of the invention, a person of ordinary skill in the art would have found it obvious to use a static mixer, as taught by Lopez-Serrano Ramos et al., to mix the rubber composition, as taught by Yanagisawa et al., and would have been motivated to do so because static mixers are standard mixers in the art and they are good for mixing together 2 liquids.

Regarding claim 2, Yanagisawa et al. additionally teaches that the filler is selected from the group consisting of carbon black, silica, and an inorganic filler represented by the following formula:

$nM_1/xSiO_y/zH_2O$

wherein M_1 is at least one member selected from the group consisting of metals of aluminum, magnesium, titanium, calcium or zirconium, oxides of the preceding metals, hydroxides of the preceding metals, hydrates of the preceding oxides and hydroxides, and carbonates of the preceding metals; n is an integer of 1 to 5, x is an integer of 0 to 10, y is an integer of 2 to 5, and z is an integer of 0 to 10 (¶¶13-14).

Regarding claims 3 and 4, Yanagisawa et al. additionally teaches that the rubber solution is a natural rubber latex (¶19).

Regarding claim 5, Yanagisawa et al. additionally teaches that the amide linkages in the natural rubber latex are cleaved with a protease (¶¶19 and 21).

Regarding claim 6, Yanagisawa et al. additionally teaches when the natural rubber latex (rubber solution) is mixed with the slurry solution, the mixture is coagulated (¶42) and has a water content of preferably 10% or more (¶45) and then the mixture is dried by applying a mechanical shearing force (¶44).

Regarding claim 7, Yanagisawa et al. additionally teaches that the drying under shear force can be carried out by using a known kneader, preferably by a continuous kneader in view of industrial productivity. More preferably, a corotating or counterrotaing twin-screw kneading extruder is used (a screw-type continuous milling machine) (¶44).

Regarding claim 8, Yanagisawa et al. additionally teaches a natural rubber master batch obtained by the above methods (¶46).

Regarding claim 9, Yanagisawa et al. additionally teaches a natural rubber composition prepared by using the natural rubber master batch (¶47).

Regarding claims 10 and 11, Yanagisawa et al. additionally teaches that the rubber composition is applicable to tire applications as well as belts (¶115).

Regarding claim 14, Yanagisawa et al. additionally teaches that the rubber masterbatch is coagulated by using a coagulant (¶42).

Regarding claim 15, Yanagisawa et al. does not teach that the rubber solution and the slurry solution are substantially simultaneously charged. However, Lopez-Serrano Ramos et al. teaches a process for making a rubber composition where a slurry solution and a rubber solution

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are both charged into a mechanical disperser for mixing (¶57). Since it does not specify which one is charged first, one of ordinary skill would interpret this teaching to mean that they are charged simultaneously. At the time of the invention, a person of ordinary skill in the art would have found it obvious to simultaneously charge the rubber solution and the slurry solution, as taught by Lopez-Serrano Ramos et al., in order to produce the rubber composition, as taught by Yanagisawa et al., and would have been motivated to do so because simultaneously charging the solutions into the mixing chamber will give a more evenly mixed and dispersed rubber composition.

Response to Arguments

Applicant's arguments with respect to claims 1-15 have been considered but are moot in view of the new ground(s) of rejection.

Correspondence

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Angela C. Scott whose telephone number is (571) 270-3303. The examiner can normally be reached on Monday through Friday, 8:30am to 5:00pm EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mark Eashoo can be reached on (571) 272-1197. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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/Mark Eashoo, Ph.D./ Supervisory Patent Examiner, Art Unit 1796 27-Sep-08 /A. C. S./ Examiner, Art Unit 1796